

产品质量证明书

INSPECTION CERTIFICATE



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|------------------------|----------------------------------------------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|------------------------------|--|--------------------------------------------|--|--|--|--|--|--|--|--------------------------------|--|--------------------|--|--|--|--|--|--|--|
| 订货单位<br>CUSTOMER       | TO WHOM IT MAY CONCERN                                   |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 产品名称<br>PRODUCT              |  | PRIME HOT ROLLED STEEL H-BEAMS AND CHANNEL |  |  |  |  |  |  |  | 牌号<br>GRADE                    |  | A36                |  |  |  |  |  |  |  |
| 收货单位<br>PURCHASER      | TO WHOM IT MAY CONCERN                                   |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 客户订单编号<br>CUSTOMER ORDER NO. |  |                                            |  |  |  |  |  |  |  | 证书号<br>CERTIFICATE NO.         |  | BWSJP2605210684600 |  |  |  |  |  |  |  |
| 标准<br>SPECIFICATION    | ASTM A36/A36M-2019 A36<br>EN 10365-2017<br>EN 10365-2017 |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 签发日期<br>DATE OF ISSUE        |  | 2026/05/21                                 |  |  |  |  |  |  |  | 一贯管理番号<br>CUSTOMER PRODUCT NO. |  |                    |  |  |  |  |  |  |  |
|                        |                                                          |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 许可证号<br>LICENSE NO.          |  |                                            |  |  |  |  |  |  |  | 合同号<br>CONTRACT NO.            |  | PTAS249006         |  |  |  |  |  |  |  |
| 工程代码名称<br>PROJECT CODE |                                                          |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 规格<br>SPECIFICATION          |  | UPN200*12000                               |  |  |  |  |  |  |  | 交货状态<br>DELIVERY CONDITION     |  | AR轧制               |  |  |  |  |  |  |  |

|           |                             |                |              |              |             |                    |            |                                                                        |         |          |          |    |    |    |    |                      |   |  |              |                      |           |                                              |   |    |                              |                                  |                              |                      |   |                                                      |           |                              |                            |                              |                      |   |   |                                                         |           |   |   |                       |           |  |  |              |
|-----------|-----------------------------|----------------|--------------|--------------|-------------|--------------------|------------|------------------------------------------------------------------------|---------|----------|----------|----|----|----|----|----------------------|---|--|--------------|----------------------|-----------|----------------------------------------------|---|----|------------------------------|----------------------------------|------------------------------|----------------------|---|------------------------------------------------------|-----------|------------------------------|----------------------------|------------------------------|----------------------|---|---|---------------------------------------------------------|-----------|---|---|-----------------------|-----------|--|--|--------------|
| 序号<br>NO. | 轧批号<br>PLATE NO.<br>LOT NO. | 炉号<br>HEAT NO. | 长度<br>LENGTH | 件数<br>BUNDLE | 支数<br>PIECE | 重量<br>MASS<br>(kg) | 分析区分<br>*1 | 化学成分 CHEMICAL COMPOSITION %<br>1=X10 2=X100 3=X1000 4=X10000 5=X100000 |         |          |          |    |    |    |    | 拉伸试验<br>TENSILE TEST |   |  |              | 弯曲试验<br>Bending test |           | 冲击实验 IMPACT TEST<br>试样尺寸 Specimen Dimensions |   |    |                              |                                  |                              |                      |   | 时效冲击实验 Aging impact test<br>试样尺寸 Specimen Dimensions |           |                              |                            |                              |                      |   |   | 厚度方向性能<br>THROUGH THICK<br>断面收缩率 %<br>REDUCTION OF AREA |           |   |   | 硬度实验<br>Hardness Test |           |  |  | 超声波探伤<br>/UT |
|           |                             |                |              |              |             |                    |            | C                                                                      | Si      | Mn       | P        | S  | Cr | Ni | Cu | Mo                   | V |  | 屈服强度<br>Y.S. | 抗拉强度<br>T.S.         | 屈强比<br>EL | 断后伸长率<br>A/%                                 | D | 结果 | 试验温度<br>Test Tempe<br>rature | 试验方向<br>Test Direc<br>tion<br>*3 | 缺口类型<br>Charpy notch<br>type | 冲击数值<br>Impact Value |   |                                                      |           | 试验温度<br>Test Tempe<br>rature | 试验方向<br>Test Direc<br>tion | 缺口类型<br>Charpy notch<br>type | 冲击数值<br>Impact value |   |   |                                                         |           |   |   |                       |           |  |  |              |
|           |                             |                |              |              |             |                    |            | 2                                                                      | 2       | 2        | 3        | 3  | 2  | 2  | 2  | 3                    | 3 |  | ReL<br>Mpa   | Rm<br>Mpa            | *2        |                                              |   |    |                              |                                  |                              | 1                    | 2 | 3                                                    | 均值<br>AVE |                              |                            |                              |                      | 1 | 2 | 3                                                       | 均值<br>AVE | 1 | 2 | 3                     | 均值<br>AVE |  |  |              |
|           |                             |                |              |              |             |                    |            | Ti                                                                     | Nb      | N        | Ca       |    |    |    |    |                      |   |  |              |                      |           |                                              |   |    |                              |                                  |                              |                      |   |                                                      |           |                              |                            |                              |                      |   |   |                                                         |           |   |   |                       |           |  |  |              |
|           |                             |                |              |              |             |                    |            | 3                                                                      | 3       | 4        | 4        |    |    |    |    |                      |   |  |              |                      |           |                                              |   |    |                              |                                  |                              |                      |   |                                                      |           |                              |                            |                              |                      |   |   |                                                         |           |   |   |                       |           |  |  |              |
| 1         | X42650356                   | A261-03992     | 12000        | 7            | 102         | 31008              | L          | 17<br>1                                                                | 19<br>2 | 73<br>57 | 20<br>19 | 19 | 4  | 1  | 2  | 2                    | 0 |  | 288          | 414                  |           | 29                                           |   |    |                              |                                  |                              |                      |   |                                                      |           |                              |                            |                              |                      |   |   |                                                         |           |   |   |                       |           |  |  |              |

车(皮)号：

|             |   |        |     |       |       |    |                     |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|-------------|---|--------|-----|-------|-------|----|---------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| 合计<br>Total | 7 | BUNDLE | 102 | PIECE | 31008 | KG | 出口批号(No.) PTAS24901 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|-------------|---|--------|-----|-------|-------|----|---------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|

|                    |                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                                                                                      |  |
|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--------------------------------------------------------------------------------------|--|
| 备注<br>REMARKS      |                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                                                                                      |  |
| 注释<br>NOTES        | *1分析区分ANALYSIS：L = 熔炼分析 LADLE ANALYSIS, P = 成品分析 PRODUCT ANALYSIS    *2屈强比 EL=Y.S/T.S    *3 试验方向 LOCATION AND ORIENTATION：B = 尾部 BOTTOM, T = 头部 TOP, C = 横向 TRANS., L = 纵向LONGI.,                                                                                                                                                                                                                                            |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                                                                                      |  |
| 会验者<br>SURVEYOR TO | 兹证明本表所列产品，均按标准进行制造及检验，表面质量和外形尺寸均合格。<br>We hereby certify that all products listed are manufactured and tested in accordance with standards, surface quality and overall dimensions are all qualified.<br>有异议时，来函请标明钢号、炉号、合同号、规格、发货日期、原因、并将实物保存好。<br>If you have any objections, please indicate the grade, heat No., contract No., size, delivery date, and reason in your correspondence, and retain the material properly. |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | <div><div>Wang Jian</div><div>质量负责人<br/>QUALITY MANAGER</div></div> <div>质量证明章</div> |  |