

认可证书号: LR1900782WA-24

Certificate No:

技术条件 LR 规范

Specification:

交货状态 AR

Cond. of Supply:

品种名称: 船体用钢板 (等级 B) 冲击试样尺寸 (mm): 10x10x55

Name of Product: Hull Structural Steel Plate (Steel Grade B Dimensions of test specimens: 10x10x55)

控制号: NJG2000557

Control No

探伤标准

UT Standard:

南京钢铁股份有限公司

NanJing Iron & Steel Company Limited

质量证明书

Quality Certificate



质量记录编号: JLJZ0508/A

Tab of Quality

证明书编号: PPC12012070021

Certificate No

日期: 2020年12月07日

Date: 12/07/2020

南京市六合区卸甲甸

Xiejadian, Luhe District, NanJing, China

TEL: 86-25-57073774 FAX: 86-25-57076980

E-mail: ng315@njsteel.com.cn

加喷信息: MADE IN CHINA

订货单位: 南京钢铁集团国际经济贸易有限公司

Purchaser: 订单号 OMS20110070-004

取样号 Sample No	炉号 Heat No	件数 Pieces	尺寸规格 (mm) Dimensions	重量 Net Weight (t)	化学成分 (%) Chemical Compositions														拉伸 方向 位置 T. S D. L	屈服 强度 Y. P. ReH MPa	抗拉 强度 T. S. Rm Mpa	伸长 率 E. L (%)	V型冲击功 Impact Value V-Notch (J)					Z向性能 Through Thickness Properties (%)			UT				
					C	Si	Mn	P	S	Nb	Al	Mo	Cu	Ni	Cr	Ti	V	N					Ceq	位置 方向 D. L	温度 T (°C)	数值 Impac Test Value (J)		平均 AVE (J)	位置 方向 D. L	数值 Test Value		平均 AVE			
					10 ²	10 ²	10 ²	10 ³					10 ³	10 ⁴	10 ²																				
20310589040101	20310589	6	12*2440*12000	16.548	18	26	64	17	7	0.6	25	5	20	30	60	1.7	1	-	29	HTD5	315	462	32.5	ZTD1	0	143	163	128	145	-	-	-	-	-	-
20310589050101	20310589	13	12*2440*12000	35.854	18	26	64	17	7	0.6	25	5	20	30	60	1.7	1	-	29	HTD5	315	462	32.5	ZTD1	0	143	163	128	145	-	-	-	-	-	-
20310590010101	20310590	7	12*2440*12000	19.306	16	24	63	21	7	0.6	20	5	20	30	60	1.6	1	-	26	HTD5	314	456	32.5	ZTD1	0	141	154	141	145	-	-	-	-	-	-
本页总计 (Page Total)		26		71.708																															

取样号 Sample No: 20310589040101	产品号 (Plate No): 20310589040201, 20310589040202, 20310589040203, 20310589040101, 20310589040102, 20310589040103
取样号 Sample No: 20310589050101	产品号 (Plate No): 20310589060202, 20310589060201, 20310589050202, 20310589050104, 20310589050103, 20310589050102, 20310589050101, 20310589060103, 20310589060104, 20310589060101, 20310589050203, 20310589060102, 20310589060203
取样号 Sample No: 20310590010101	产品号 (Plate No): 20310590010203, 20310590010201, 20310590010104, 20310590010103, 20310590010102, 20310590010101, 20310590010202

REMARKS: The thickness tolerances of steel plates are complied requirement of IACS UR W13.

1. Plates are delivered in theoretical weight. We hereby certify that the material has been produced by an approved process and satisfactory tested in accordance with the Rules of LR

2. The mark of LR is stamped on the end of each plate. VT - Visual Inspection. D.L - 位置方向 Direction of Location, H-横向 Transverse, Z - 纵向 Longitudinal, T - 头部 Top, W - 尾部 Tail, A - 任意位置 Anywhere, B - 1/3 宽度 1/3 Width, C - 中心 Center, D - 1/4 宽度 1/4 Width, E - 边部 Edge; 1 - 近表 Near Surface, 2 - 1/3 厚 1/3 Thickness, 3 - 1/4 厚 1/4 Thickness, 4 - 1/2 厚 1/2 Thickness, 5 - 全厚 Through Thickness, M - 厚度方向 Thickness Direction.

3. Ceq (%) = C + Mn/6

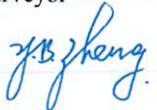
4. The first 8 digits of product number are heat number.

ACCORDING TO EN10204:2004 3.2.

质检员
Chief of Inspection



Signature:



LR Surveyor



Andy Zheng
Nanjing Office
Lloyd's Register Classification Society China Co Ltd