敬业（营口）中板有限公司
JINGYE (YINGKOU) MEDIUM PLATE CO.LTD.
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# 产品质量证明书
# INSPECTION CERTIFICATE

| | | | | | |
|---|---|---|---|---|---|
| 订货单位 PURCHASER | PRODALAM S A | 产品名称 PRODUCT | 低合金高强度结构钢 High strength low alloy structural steel | | |
| 收货单位 CONSIGNEE | PRODALAM S A | 合同编号 CONTRACT NO. | YGCAZANN250483008-03 | | |
| 技术标准/牌号 SPEC/GRADE | ASTM A572/A572M-2021 ; A572 Gr.50 | 交货状态 DELIVERY CONDITION | 热轧(AR) | 签发日期 DATE OF ISSUE | 20250615 |
| | | 证明书编号 CERTIFICATE NO. | 250615Z00345 | 是否保性能 GUARANTEE OR NOT | 是 YES |
| 车 号 TRAIN NO. | | | | | |

| 炉号 HEAT NO. | 批号 LOT NO. | 钢板号 PLATE NO. | 规格 (MM) DIMENSION | 数量 QTY | 重量 WEIGHT kg | 分析区域 AA | 化学成分 CHEMICAL ANALYSIS % C | Si | Mn | P | S | Als | Nb | Cr | Ni | Cu | Mo | V | Ti | CE | B0A01 屈服强度 MPa Rp0.2 | B0A02 抗拉强度 MPa Rm | B0A03 断后伸长率 % B5 | B0A04 屈强比 | B0B01 弯曲试验 d=3a 180° | A0C01 冲击单值A J | A0C012 冲击单值B J | A0C013 冲击单值C J | A0C02 冲击均值Ave J |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | $\times10^{-3}$ | $\times10^{-3}$ | $\times10^{-3}$ | $\times10^{-4}$ | $\times10^{-4}$ | $\times10^{-3}$ | $\times10^{-4}$ | $\times10^{-3}$ | $\times10^{-4}$ | $\times10^{-3}$ | $\times10^{-4}$ | $\times10^{-3}$ | $\times10^{-4}$ | $\times10^{-2}$ | | | | | | | | | |
| 25205188A | S56070006 | S5606483101 | 6x2440x12000 | 1 | 1,379 | L | 158 | 194 | 1358 | 210 | 74 | 16 | 130 | 70 | 320 | 13 | 10 | 2 | 90 | 40 | 414 | 564 | 24 | 0.73 | OK | 71 | 67 | 67 | 68 |
| 25205188A | S56070006 | S5606483201 | 6x2440x12000 | 1 | 1,379 | L | 158 | 194 | 1358 | 210 | 74 | 16 | 130 | 70 | 320 | 13 | 10 | 2 | 90 | 40 | 414 | 564 | 24 | 0.73 | OK | 71 | 67 | 67 | 68 |
| 25205188A | S56070006 | S5606483301 | 6x2440x12000 | 1 | 1,379 | L | 158 | 194 | 1358 | 210 | 74 | 16 | 130 | 70 | 320 | 13 | 10 | 2 | 90 | 40 | 414 | 564 | 24 | 0.73 | OK | 71 | 67 | 67 | 68 |
| 25205188A | S56070007 | S5606484101 | 6x2440x12000 | 1 | 1,379 | L | 158 | 194 | 1358 | 210 | 74 | 16 | 130 | 70 | 320 | 13 | 10 | 2 | 90 | 40 | 419 | 564 | 25 | 0.74 | OK | 70 | 75 | 75 | 73 |
| 25205188A | S56070007 | S5606484201 | 6x2440x12000 | 1 | 1,379 | L | 158 | 194 | 1358 | 210 | 74 | 16 | 130 | 70 | 320 | 13 | 10 | 2 | 90 | 40 | 419 | 564 | 25 | 0.74 | OK | 70 | 75 | 75 | 73 |
| 25205188A | S56070007 | S5606484301 | 6x2440x12000 | 1 | 1,379 | L | 158 | 194 | 1358 | 210 | 74 | 16 | 130 | 70 | 320 | 13 | 10 | 2 | 90 | 40 | 419 | 564 | 25 | 0.74 | OK | 70 | 75 | 75 | 73 |
| 25205189A | S56070010 | S5606498201 | 6x2440x12000 | 1 | 1,379 | L | 154 | 193 | 1372 | 230 | 29 | 25 | 120 | 60 | 180 | 12 | 20 | 1 | 90 | 40 | 422 | 567 | 25 | 0.74 | OK | 66 | 61 | 67 | 65 |
| 25205189A | S56070010 | S5606498301 | 6x2440x12000 | 1 | 1,379 | L | 154 | 193 | 1372 | 230 | 29 | 25 | 120 | 60 | 180 | 12 | 20 | 1 | 90 | 40 | 422 | 567 | 25 | 0.74 | OK | 66 | 61 | 67 | 65 |
| 25205189A | S56070010 | S5606499101 | 6x2440x12000 | 1 | 1,379 | L | 154 | 193 | 1372 | 230 | 29 | 25 | 120 | 60 | 180 | 12 | 20 | 1 | 90 | 40 | 422 | 567 | 25 | 0.74 | OK | 66 | 61 | 67 | 65 |
| 25205189A | S56070010 | S5606499201 | 6x2440x12000 | 1 | 1,379 | L | 154 | 193 | 1372 | 230 | 29 | 25 | 120 | 60 | 180 | 12 | 20 | 1 | 90 | 40 | 422 | 567 | 25 | 0.74 | OK | 66 | 61 | 67 | 65 |
| 25205189A | S56070010 | S5606499301 | 6x2440x12000 | 1 | 1,379 | L | 154 | 193 | 1372 | 230 | 29 | 25 | 120 | 60 | 180 | 12 | 20 | 1 | 90 | 40 | 422 | 567 | 25 | 0.74 | OK | 66 | 61 | 67 | 65 |
| 25205189A | S56070010 | S5606500101 | 6x2440x12000 | 1 | 1,379 | L | 154 | 193 | 1372 | 230 | 29 | 25 | 120 | 60 | 180 | 12 | 20 | 1 | 90 | 40 | 422 | 567 | 25 | 0.74 | OK | 66 | 61 | 67 | 65 |
| | | | 合计(TOTAL)： | 12 | 16,548 | | | | | | | | | | | | | | | | | | | | | | | | |

**注释 NOTES**

L：熔炼成分 SMELTING COMPOSITION
拉伸标距(GAUGE LENGTH) Lo=200 mm
A0C冲击试验IMPACTTEST：4°C，纵向LONGITUDINAL，近表 CLOSE TO SURFACE，尺寸SIZE10*5*55
B0A01=YIELD STRENGTH
B0A02=TENSILE STRENGTH
B0A03=PRECENTAGE ELONGATION AFTER FRACTURE
B0A04=YIELD STRENGTH RATIO
B0B01=BEND TEST
A0C01=IMPACT TEST A
A0C012=IMPACT TEST B
A0C013=IMPACT TEST C
A0C02=IMPACT AVERAGE

According to EN 10204 3.1

本产品已按照标准要求进行制造和检验，其结果符合要求，目视及尺寸检验均符合标准要求，特此证明。
WE HEREBY CERTIFY THAT MATERIAL DESCRIBED HAS MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE MATERIAL SPECIFICATION Both BOTH VISUAL AND DIMENSIONAL INSPECTION MEET THE STANDARD REQUIREMENTS

冶金技术处处长
DIRECTOR OF METALLURGICAL DEPARTMENT